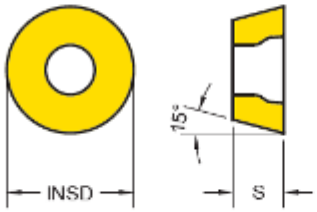
RDKT / W- Profiling Positive (Round)



Series	INSD	S
RDK* 0501	5	1.4
RDK* 0702	7	2.4
RDK* 0802	8	2.4
RDK* 10T3	10	4.0
RDK* 1204	12	4.8

●: Stock item
○: Order made item

RDKW
Hard Materials

		EDP 1200..		
		P25	P30	P20
		M30		
		K30	K30	
		S20		
RDKW 0501M0	0.10~0.20	● 0207		
RDKW 0702M0	0.12~0.25	● 0208		
RDKW 0802M0	0.13~0.25	● 0043		
RDKW 10T3M0	0.16~0.30	● 0040		
RDKW 1204M0	0.16~0.35	● 0042		

Cutting Speed			Vc (m/min.)					
ISO	VDI	Sub Group	YG602		YG622		YG712	
			Min	Max	Min	Max	Min	Max
P	1~5	Non-Alloyed Steel	140	380	140	400	170	300
	6~9	Low-Alloyed Steel	120	300	120	320	180	250
	10~11	High-Alloyed Steel	70	150	70	170	100	140
M	12~13	Ferritic & Martensitic	120	200	-	-	-	-
	14	Austenitic Stainless Steel	130	250	-	-	-	-
K	15~16	Grey Cast Iron	120	250	120	270	-	-
	17~18	Nodular Cast Iron	130	220	130	240	-	-
N	21~30	Non-Ferrous Metals (Al)	-	-	-	-	-	-
S	31~37	Superalloys & Titanium	25	45	-	-	-	-
H	38~41	Hard Materials	40	80	40	100	-	-