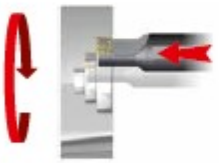
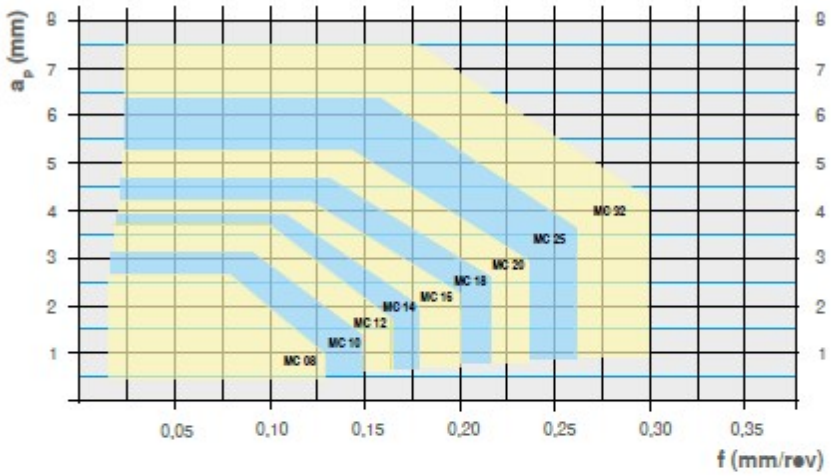
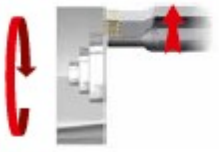
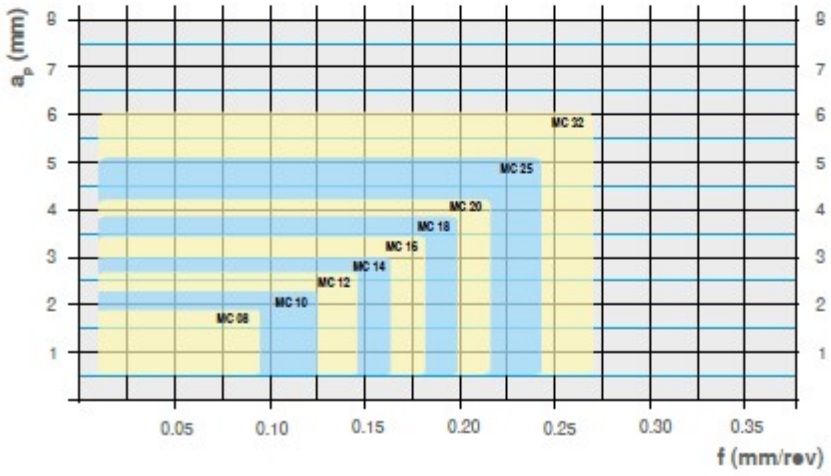
Depth of cut / feed rate – 2.25 x D



Turning of internal profiles





Facing operations